

# ITS-I

## Test station for evaluation of image quality of image intensifier tubes

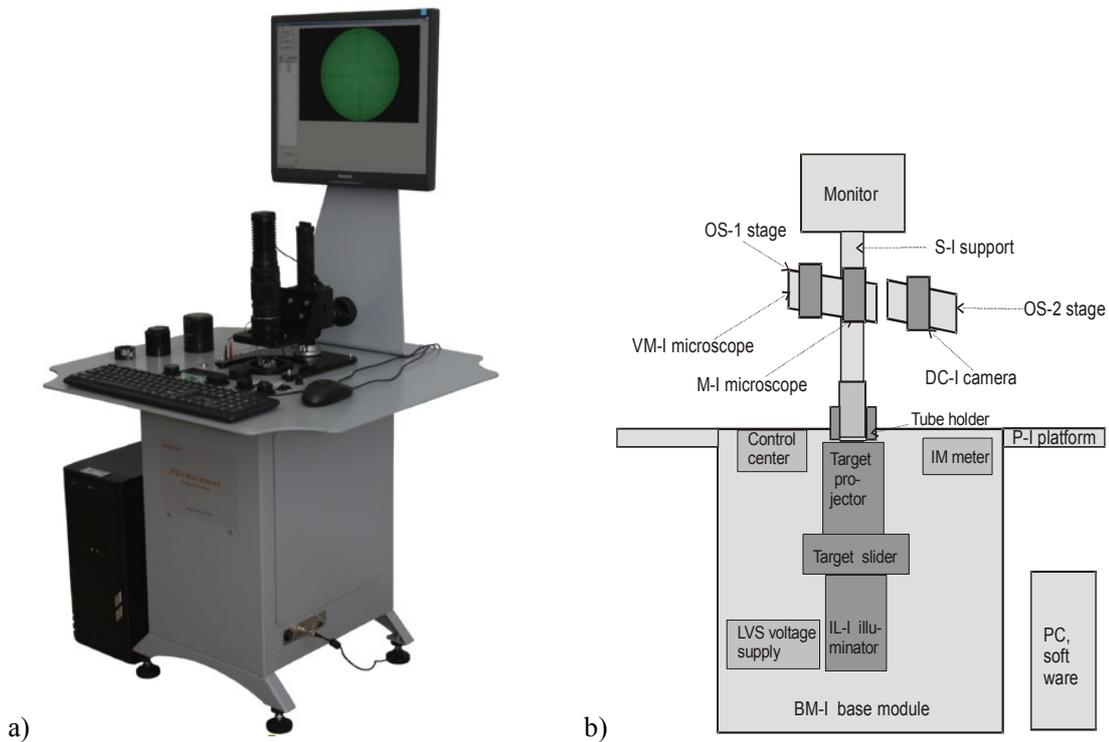


Fig. 1. Photo of the ITS-I test station: a)photo, b)block diagram

### BASIC INFORMATION:

Image intensifier tubes are the most important modules of night vision devices that play crucial role in defence/security/industrial applications.

Technology of manufacturing of image intensifier tubes is very difficult and performance parameters of modern image intensifier tubes varies even within the same technological process. Next, test report offered by manufacturers cannot be fully trusted because there are some differences in test methods used by different manufactures. Further on, there are literature sources presenting conflicting claims of different manufacturers. It is quite common to find on the world market two night vision devices (or two image intensifier tubes) of the same data sheet parameters but of totally different image quality. Inverse situation is possible, too. Due to reasons mentioned above testing image intensifier tubes is of critical importance for both their manufacturers, manufacturers of night vision devices (NVDs) and final users of NVDs.

Testing of image intensifier tubes is typically done according to methods recommended by US MIL standards. These test methods refer to testing potted tubes after encapsulation. There are however some projects when more detail testing is needed using non-MILs methods or bare tubes before encapsulation are to be tested.

Inframet is a top leader in equipment for testing image intensifier tubes and offers a series of high tech test stations. These stations can be divided into three main groups optimized for different applications: ITS series stations, IRAD test stations, IPAS test stations.

ITS series stations are developed for testing potted image intensifier tubes using typical test methods recommended by MIL standards. ITS-P station enables measurement of photometric parameters, ITS-I station enables measurement of imaging parameters, ITS-R station enables measurement of reliability parameters, and optional ITS-IP enables measurement imaging and most important photometric parameters. These stations are optimal for great majority of users of image intensifier tubes.

This data sheet presents technical parameters of ITS-I station that enables measurement of image quality parameters of image intensifier tubes. The ITS-I station projects images of some standard targets to tube photocathode plane and measures distortion of the output images of these targets created at the tube screen. The stations can optionally enables also measurement of some photometric parameters. Bare tube can optionally be tested, too.

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### 1 Design concept

ITS-I station projects images of some standard targets to tube photocathode plane and measures distortion of the output images of these targets created at the tube screen. As shown in block diagram (Fig. 1b) ITS-I station is built from three main groups of blocks:

1. BM-I base module (light source, set of targets, image projector)
  2. Set of tools for image evaluation (VM-I video microscope, DC-I digital camera, M-I microscope and manual optical stages)
3. PC set and software (PC, frame grabber and software for semi-automatic evaluation and recording results: TAS-I software, ITS Display software, MC Viewer software).

BM-I module project images of some standard targets to the photocathode of the tested tube. The tube generates at its screen a distorted copy of the original image created at the photocathode. The distorted copy image is later analyzed using a set of tools for image evaluation: a)VM-I video microscope, b)DC-I digital camera, c)classical M-I microscope and d)optional luminance probes. PC set and software (PC, frame grabber, TAS-I, ITS Display, MC Viewer) enable capturing and analysis of images generated by VMI video microscope and DC-I camera.

Resolution (center, peripheral, high level) of image intensifier is typically measured by analysis of images of USAF 1951 target generated by VM-I video microscope. This is subjective analysis where final decision is made by human observer but the observer is supported by software (TAS-I computer program and MRC computer program). Another option is measurement of resolution using classical microscope method (M-I microscope).

Modulation Transfer Function (MTF), Signal To Noise Ratio (S/N), Halo, Image Non-Alignment, Shear Distortion, Image Inversion, Magnification are measured semi-automatically using TAS-I computer program by analysis of images generated by VM-I video microscope.

Dark and bright spots, Output Brightness Uniformity, Gross Distortion, Multi-Multi Pattern Noise, Multi-Boundary Pattern Noise, Temporal Distortion and measured semi-automatically using TAS-I computer program by analysis of images generated by CD-I camera.

The earlier mentioned test concept refer to testing typical potted image intensifier tubes. If additional set of three HVP power supplies is delivered and BM-I base module modified then ITS-I station can enable testing both potted and bare tubes.

Test capabilities of ITS-I station are generally limited to measurement of imaging parameters. However this station can be modernized to a station ITS-IP capable to measure both imaging and photometric parameters.

### 2 Technical parameters

#### 2.1 BM-I base module

BM-I base module is the main module of the ITS-I station. BM-I module in general serves as:

1. light source (IL-I illuminator)
2. target projector
3. source of low voltage power supply for the tested tubes
4. holder for the tested tubes
5. control center of the mentioned above light source, voltage source and target slider; display for the illuminance and the target projector, communication with PC

Table. 1. Parameters of BM-I base module

#### *IL-I illuminator*

|                         |   |
|-------------------------|---|
| Light Source            | 1)halogen 2850K color temperature source<br>2)monochromatic 595 nm light source |
| Illuminance range       | 20 $\mu$ lx to 2lx (standard) – 200lx -option                                   |
| Regulation resolution   | up to 2 $\mu$ lux (at low intensity range)                                      |
| Regulation type         | continuous<br>(any value can be set within the regulation range)                |
| Regulation mechanism    | manual  |
| Regulation stability    | better than 2% of the set value   |
| Illuminance uncertainty | better than 5% of the set value   |

#### *Target projector*

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|                                |  |
|--------------------------------|--|
| Targets                        | single multi-pattern target having the following patterns: USAF1951 pattern, edge/slit pattern, pinhole pattern, tube diameter pattern, gross/shear distortion pattern, uniform/spot pattern |
| Resolution of target projector | ≥400 [lp/mm]   |
| Target slider                  | Manual   |
| <i>Tube holders</i>            |  |
| Mechanical holders             | MX-10160, MX-10130, MX-11620, MX-9444 or equivalent (other types possible, too)  |
| <i>LV power source</i>         |  |
| type                           | DC   |
| voltage                        | 2.7 V (option: regulation from 2V to 3.5V)   |

### 2.2 Tools for image evaluation

**Table. 2. Parameters of tools used for image evaluation**

|   |  |
|---|--|
| <i>VM-I video microscope</i>                    |  |
| Type  | high resolution, high sensitivity CCD camera integrated with custom macro objective, custom image processing electronics (linearized response, improved temporal stability, increased apparent frame rate) |
| Sensitivity                                     | 1mlx   |
| Image resolution                                | 768 x 576  |
| Field of view                                   | 1,47 x 1,2mm   |
| Magnification<br>(depends on monitors settings) | >100   |
| Resolution of macro objective                   | >354 lp/mm   |
| <i>DC-I digital camera</i>                      |  |
| Type  | High resolution digital still camera   |
| Depth of focus                                  | Over 3.9 mm (optimized for testing tubes with curved screens)  |
| Image resolution                                | 3072 x 2048  |
| Field of view                                   | Dual FOV (optimized for 18mm and 25 mm II tubes)   |
| Minimal Field of View                           | 28.5 x 19 mm   |
| Pixel   | 9.3 μm (at minimal FOV)  |
| Image transfer                                  | USB 2.0  |
| <i>M-I microscope</i>                           |  |
| type  | mono   |
| visual magnification                            | 50x or 10x (other magnifications optional)   |
| resolution                                      | >226 lp/mm   |

### 2.3 PC and frame grabber

**Table. 3. Basic parameters of the PC and the frame grabber**

|                      |  |
|----------------------|--|
| <i>PC</i>            |  |
| description          | Typical desktop PC                     |
| modules              | PC main unit, monitor, keyboard, mouse |
| memory               | 1024 MB RAM DDRAM (at least)           |
| Processor            | Intel Pentium G645 or better           |
| graphics card        | AGP 64 MB GeForce4 (or better)         |
| monitor              | Minimal resolution 1280×1024@75 Hz.    |
| Hard disk            | At least 500GB                         |
| <i>Frame grabber</i> |  |

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|                                  |   |
|----------------------------------|---|
| Capture resolution (at 25/30 Hz) | 768 x 576 (PAL)<br>640 x 480 (NTSC)         |
| Input formats                    | PAL, NTSC, USB 2.0                          |
| Capture quality                  | Non-noticeable degradation of image quality |
| SNR                              | > 256                                       |

### 2.4 Test software

There are three computer programs that are offered by Inframet as parts of ITS-I test station:

1. ITS Display program,
2. TAS-I program,
3. MC Viewer.

ITS Display is a computer program that keeps communication between BM-I base module and PC. Program enables acquisition of data about input illumination at photocathode plane and output luminance at tube screen plane. It is used for semi-automatic measurement of optional photometric parameters (luminance gain, saturation level and EBI).

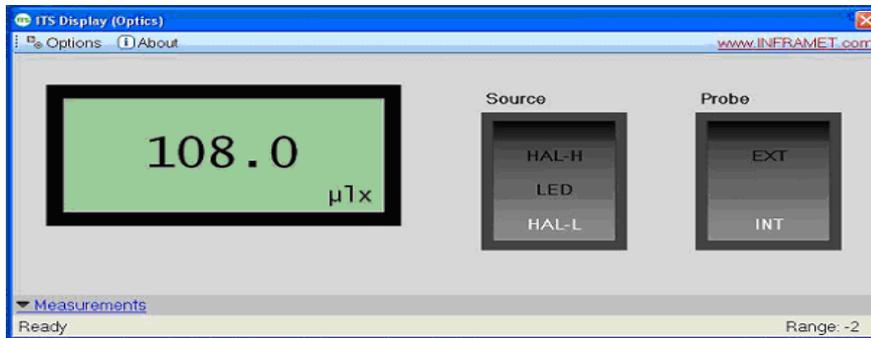


Fig. 2. Control window of ITS Display program

TAS-I is a computer program that enables the following functions:

1. Acquisition of the output images generated by VM-I video microscope
2. Acquisition of the output images generated by DC-I digital camera
3. Calculations of the following characteristics of the tested II tube: MTF, Signal To Noise Ratio (S/N), Blemishes, Output Brightness Non Uniformity, Useful tube diameter, Halo, Image Alignment, Shear Distortion, Gross Distortion, Multi-multi noise, Multi boundary noise, Image inversion.

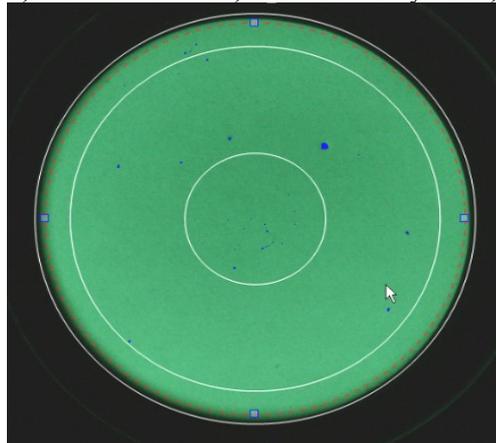


Fig. 3. Image of an exemplary tube with marked dark spots generated by TAS-I computer program. The tube area is divided into sectors according to MIL standards recommendations.

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| Spot size [μm] | < 5,6 mm (1) | 5,6 < 14,7 mm (2) | 14,7 < 17,5 mm (3) |
|----------------|--------------|-------------------|--------------------|
| < 75           | 7            | 54                | 14                 |
| 75 < 150       | 2            | 14                | 3                  |
| 150 < 230      | 0            | 1                 | 0                  |
| 230 < 300      | 1            | 0                 | 0                  |
| 300 < 380      | 0            | 0                 | 0                  |
| > 380          | 0            | 0                 | 0                  |

Fig. 4. Spot search results window of TAS-I computer program

MC Viewer is a computer program that enables visualization of several video sequences of images generated by tested II tubes on PC screen at the same time.

Humans can rather poorly compare images from different tubes seen at different moments of time. However, humans can very accurately compare quality of images generated by different II tubes when images are presented at the same time.

MC Viewer is particularly useful for people limited technical knowledge testing II tubes who cannot properly interpret parameters of these tubes but can easily interpret video recordings.

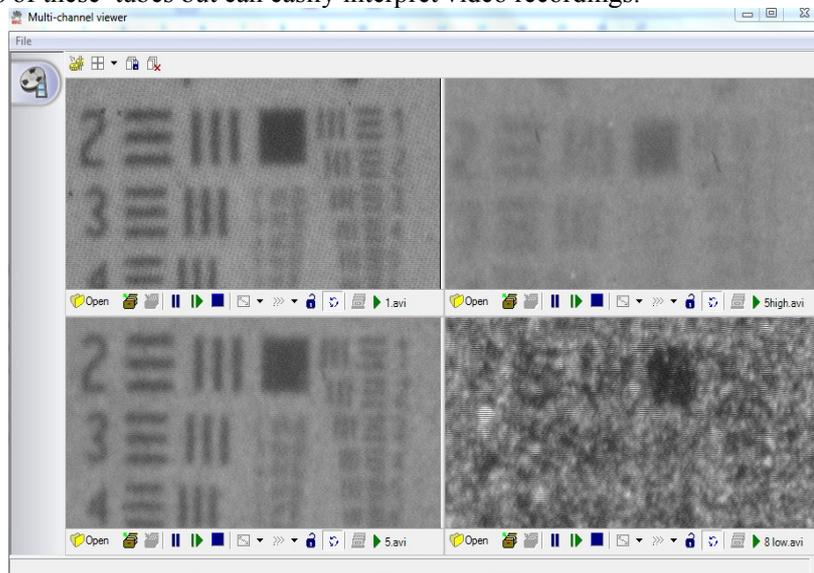


Fig. 5. MC Viewer window: video sequences of USAF 1951 target generated by four image intensifier tubes

## 2.5 Set of high voltage power supplies

The HVP high voltage power supply is a special power supply optimized for use in systems for testing bare image intensifier tubes. It is built as set of of four HV power modules: HVP-1 to power photocathode circuit, : HVP-2 to power MCP circuit, HVP-3 to power screen circuit, and HVP-4 – an option for some Gen3 tubes.

The HVP power supply differ significantly from typical laboratory high voltage power supplies. The HVP power modules can be connected into a cascade. Flexible grounding (any output socket of any power supply can be grounded) is possible, too. Next, the voltage regulation ranges are optimized for testing bare image intensifier tubes.

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Fig. 6. Photo of HVP power supply

**Table 4. Parameters of HVP power supplies**

| Parameter             | Value   |
|-----------------------|---|
| Output voltage range  | HVP-1: 10 to 1000 V - optimized for photocathode<br>HVP-2: 30 to 3000 V - optimized for MCP<br>HVP-3: 80 to 8000 V optimized for screen |
| Max output current    | 100 $\mu$ A $\rightarrow$ HVP1, HVP2<br>50 $\mu$ A $\rightarrow$ HVP3   |
| Type of regulation    | manual  |
| Ripple                | <0.1 % pp   |
| Temperature stability | <300ppm/K   |
| Humidity              | Up to 90% non-condensing  |
| Working temperature   | 5°C to 40 °C  |
| Storage temperature   | -10°C to 65°C   |

### 3 Versions of ITS-I test station

ITS-I test station can be delivered in different versions optimized for different customers. Both measurement capability and price depends significantly on version number.

| ITS test system - version | Capability   | Components  |
|---------------------------|--|---|
| ITS-I/A1                  | Measurement of resolution using optical microscope   | BM-I/A base module, M-I microscope, OS-1 stage, set of 3 tube holders.  |
| ITS-I/A2                  | Measurement of resolution using optical microscope or video camera with software support   | BM-I/A base module, M-I microscope, OS-1 stage, set of 3 tube holders, VM-I video microscope, PC, frame grabber, TAS-I/A2 program, ITS Display program, MC Viewer program |
| ITS-I/B                   | Measurement of resolution using optical microscope, semi-automatic measurement of blemishes (dark and bright spots), cathode diameter, gross distortion, output brightness non uniformity (at visible range) | BM-I/B base module, M-I microscope, OS-2 stage, set of 3 tube holders, PC, TAS-I/B computer program, ITS Display computer program, DC-I camera                            |
| ITS-I/B2                  | the same as in version ITS-B but additionally measurement of luminance gain and saturation level   | BM-I/B2 base module, M-I microscope, OS-2 stage, set of 3 tube holders, PC, TAS-I/B computer program, ITS Display computer program, DC-I camera, LP1 luminance probe      |
| ITS-I/C1                  | Measurement of resolution using optical microscope or video camera with software support, semi-automatic measurement of  | BM-I/C1 base module, M-I microscope, VM-I video microscope, OS-1 stage, OS-2 stage, set of 3 tube holders, PC, frame grabber, TAS-I/C1 computer                           |

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|           |  |  |
|-----------|--|--|
|           | MTF, blemishes (dark and bright spots), halo, cathode diameter, gross distortion, output brightness non uniformity   | program, ITS Display computer program, DC-I camera, MC Viewer program  |
| ITS-I/C2  | Measurement of resolution using optical microscope or video camera with software support, semi-automatic measurement of blemishes (dark and bright spots), cathode diameter, gross distortion, alignment, output brightness non uniformity, halo, rise time, decay time and phosphor decay time                          | BM-I/C2 base module, M-I microscope, VM-I video microscope, OS-1 stage, OS-2 stage, set of 3 tube holders, PC, frame grabber, TAS-I/C2 computer program, ITS Display computer program, DC-I camera, TP temporal probe, MC Viewer program, ITime computer program |
| ITS-I/D   | Measurement of resolution using optical microscope or video camera with software support, semi-automatic measurement of MTF, SNR, blemishes (dark and bright spots), cathode diameter, gross distortion, output brightness non uniformity, halo, image alignment   | BM-I/D base module, M-I microscope, VM-I video microscope, OS-1 stage, OS-2 stage, set of 3 tube holders, PC, frame grabber, TAS-I/D computer program, ITS Display computer program, DC-I camera, MC Viewer program  |
| ITS-I/E   | Measurement of resolution using optical microscope or video camera with software support, semi-automatic measurement of MTF, SNR, blemishes (dark and bright spots), cathode diameter, gross distortion, output brightness non uniformity, halo, image alignment, image inversion, magnification, temporal magnification | BM-I/E base module, M-I microscope, VM-I video microscope, OS-1 stage, OS-2 stage, set of 3 tube holders, PC, frame grabber, TAS-I/E computer program, ITS Display computer program, DC-I camera, MC Viewer program  |
| ITS-I/MSR | Measurement of MTF, SNR, resolution  | BM-I/MSR base module, VM-I video microscope, M-I microscope, OS-1 stage, set of 3 tube holders, PC, frame grabber, TAS-I/MSR computer program, P-I platform, S-I support, ITS Display computer program, MC Viewer program  |
| ITS-I/MT  | Measurement of MTF   | BM-I/MT base module, VM-I video microscope, M-I microscope, OS-1 stage, set of 3 tube holders, PC, frame grabber, TAS-I/MT computer program, P-I platform, S-I support   |
| ITS-I/SN  | Measurement of SNR   | BM-I/SN base module, VM-I video microscope, M-I microscope, OS-1 stage, set of 3 tube holders, PC, frame grabber, TAS-I/SN computer program, P-I platform, S-I support, ITS Display computer program   |

The codes presented above refer to versions to be used for testing potted tubes. Testing bare tubes requires additional modules: HV power supplies and tube holders. These modules can be delivered by Inframet as an additional option

### 4 Comparison of ITS-I and other test stations

There are other commercially available test stations that can be used for measurement of image quality parameters. Here we will compare different versions of ITS-I test stations with other commercially available test stations.

ITS-I test station represent a new generation of test stations for testing image quality of II tubes. It was developed by Inframet in 2004 year as the first commercially available single test station that enabled measurement of all image quality parameters. A few commercially available test stations were needed to do the same task. Since 2004 ITS-I test station has been significantly improved and at the same time has passed a series of tests in different countries that confirmed its capabilities as a truly modern test station that wins any practical comparison to other test stations. Here we will present some of its features that present advantages of ITS-I over other test stations.

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## Test station for evaluation of image quality of image intensifier tubes

1. Fast semi automatic measurement method. Humans are still necessary and important but they are supported by software that increase measurement speed and accuracy.
2. Possibility to record all input data (images) and measurement results.
3. Compact design of ITS-I station. Some other test stations are a collection of laboratory equipment placed on a laboratory table.
4. Due to use of special tube holders the tests do not have to be carried out in total darkness. It is enough if tests are carried out in rooms where illumination is at level about 0.5 lx that enable relatively comfortable conditions for humans.
5. Possibility to compare online video images of USAF target generated by the tested tube to video images of the USAF target generated by a standard tube at the same time on PC screen. This feature significantly improved measurement speed and accuracy of resolution by human observers.
6. Continuous regulation of illumination level. Any level from  $2 \cdot 10^{-5}$  lux to 2 lx can be set. In typical test stations only several illumination levels are available.
7. Custom designed image projector of extremely high limiting resolution (resolution over 400 lp/mm). Typical test stations use typical commercial photographic macro objectives of limited quality to project images (resolution not higher than 100 lp/mm according to data from manufacturers of photographic objectives). Medium resolution image projector can decrease accuracy of measurement of the resolution of tested image intensifier tube.

The combination of all these factors enabled us to built ITS-I test station: the best commercially available test station for testing modern image intensifier tubes.

*Attention: Minor details of these specifications are subject to change without prior notice. These changes can be made due to continuous improvement of Inframet products. However, in any case the changes shall not reduce measurement capabilities of ITS-I test station.*

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