OLO Tester of optical binoculars



Fig. 1. . Photo of OLO test station (AT726 optical table is option)

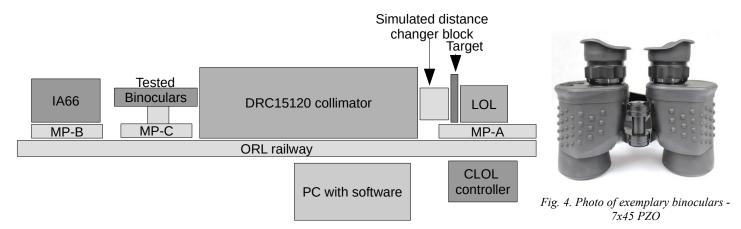


Fig. 3. Drawing of OLO modules

1 Basic information

Optical binoculars are group of afocal optical systems (focal length equals to infinity) working in visible spectral range built using telescope design concept and consist of two separate telescopes align to point in the same direction.

Main task of optical binoculars is to generate high quality image of observed scenery that could be later evaluated by human observer. It is critical that image generated by a optical binoculars should be perceived as sharp by human observer.

There are many optical binoculars offered on international market of very different quality and price. There are many myths on quality of optical binoculars often supported only by brand of manufacturer.

OLO test station is a modular, quasi universal station for testing optical binoculars. This station enables measurement of a series of important parameters of optical binoculars: resolution, MTF (on – axis, off – axis), magnification, magnification disparity, distortion, FOV, transmission, transmission disparity, vignetting, eye relief, exit pupil diameter, interpuppilary distance, diopter range, horizontal/vertical collimation error, image rotation error and range finder plate position error. Tested optical binoculars can be accurately evaluated on basis of these parameters. OLO is a perfect tool for manufacturers, big buyers or repair workshops of optical binoculars.

2 How OLO is built?

OLO is built using a concept of computerized system that carries out analysis of reference images generated by tested optical binoculars.



Tester of optical binoculars

OLO test station is built from a series of modules: LOL light source, CLOL controller, set of targets, set of pinholes, DRC15120 refractive collimator, MP-A, MP-B and MP-C mechanical platforms, IA66 image analyser, ORL railway, PC (or laptop), frame grabber, set of aperture reductions, and TOPO-B test software.

CLOL is a light source integrated with a reference movable targets that generate reference images. DRC15120 collimator is a high resolution refractive collimator that projects reference images into direction of tested optical binocular. MP-A is a mechanical platform that enables precision rotation of DRC15120 collimator in order to simulate off – axis targets. MP-B platform enables positioning of IA66 image analyser. MP-C platform enables positioning of tested optical binocular.

3 Range of tested binoculars

Table. 1. Range of tested binoculars

Parameter	Value
Objective aperture	10 – 100 mm
Eyepiece aperture	2 – 30 mm
Magnification range	1 – 40 x
Off – axis range	$0^{0} - 30^{0}$
Simulated distance range	50 m − ∞

4 Test range and accuracy

Table. 2. Test range and accuracy

Parameter	Measurement range	Measurement relative uncertainty
Resolution	1.2 – 273.6 lp/mrad (target space)	$\leq 10\%$
MTF	0- 2.5 lp/mrad (measurement at imaging plane) 0- 2.5 x M lp/mrad (measurement at object plane where M is magnification)	\pm 0.02 (at MTF >0.2) for on – axis \pm 0.03 (at MTF >0.2) for off – axis (absolute value)
Magnification	1 – 40 x	$\leq 2\%$
Distortion	Up to 20%	\leq 1% (absolute value)
FOV	Up to 14°	\leq 3%
Vignetting	0 to 2	<i>≤</i> 3%
Transmission	0.2 to 1	$\leq 1\%$
Exit pupil diameter	1 – 20 mm	\leq 0.2 mm (absolute value)
Eye relief	4 – 150 mm	\leq 1 mm (absolute value)
Diopter range	-6 to $+6$ diopter	0.2 diopter at range – 6 to +3 diopter 0.5 diopter at range > +3 diopter
Magnification disparity	Up to 20% but maximal measurable magnification 40x	\leq 1% (absolute value)
Transmission disparity	0 to 0.8	≤ 2%
Interpupillary distance	10 – 95 mm	\leq 0.2 mm (absolute value)
Collimation error (Horizontal or Vertical)	0 – 50 mrad	\leq 0.25 mrad (absolute value)
Image rotation error	0° – 45°	\leq 1' (absolute value)
Range finder plate position error	+ 0.25D to + 6D - 0.25D to - 6D	0.2 diopter at range – 6 to +3 diopter 0.5 diopter at range > +3 diopter



Tester of optical binoculars

ULO

5 Versions

OLO test stations can be delivered in different versions. The version is described using one letter code presented in the table below.

Table. 3. Definition of codes used to describe versions of OLO test station

Code	Test capabilities	List of measured parameters
OLO-X	Basic	Resolution, eye relief, exit pupil diameter, diopter range
OLO-Y	Medium	Resolution, MTF (on – axis, off – axis), magnification, magnification disparity, FOV, eye relief, exit pupil diameter, interpupillary distance, diopter range
OLO-Z	Expanded	Resolution, MTF (on – axis, off – axis), magnification, magnification disparity, distortion, FOV, transmission, transmission disparity, vignetting, eye relief, exit pupil diameter, interpupillary distance, diopter range, horizontal/vertical collimation error, image rotation error, range finder plate position error

Options:

1. AT726 optical table optimized for work with OLO test station.

6 Dimensions

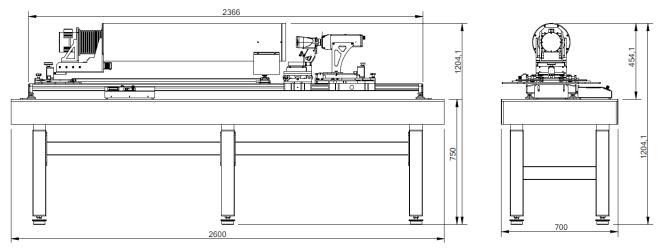


Fig. 5. Drawing of OLO on AT726 optical table

7 Why OLO station?

There are many optical binoculars offered on international market of very different quality and price. There are many myths on quality of optical binoculars often supported only by brand of manufacturer. Only by measurement of a series of important parameters claims about quality of optical binoculars can be verified. Such verification can be extremely important in some applications of optical binoculars (military/security application, search and rescue operations, astronomy, etc).

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Version 1.30
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CONTACT:

Tel: +48 22 6668780

Fax: +48 22 3987244

Email: info@inframet.com

